# CJ Series Temperature Control Unit CJ1W-TC

# A Single Unit Performing All the Functions of 4 Temperature Controllers

• A Special I/O Unit with direct input of thermocouple or resistance thermometer, PID control with 2 degrees of freedom, and open collector output



CJ1W-TC001

# **Features**

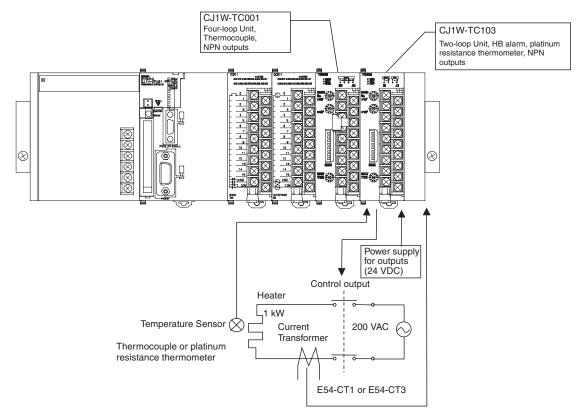
- Built-in PID control with 2 or 4 control loops or ON/OFF control
- Direct input of 7 types of thermocouple or resistance thermometer
- 500 ms sampling cycle
- RUN/STOP control from CPU Unit
- Unrestricted CPU Unit cycle time
- Heater burnout detection
- Auto-tuning (AT) function

# CJ1W-TC

# **System Configuration**

The following diagram shows a basic system with a CJ1W-TC001 Temperature Control Unit (4 control loops, thermocouple inputs, and NPN outputs) and a CJ1W-TC103 Temperature Control Unit (2 control loops with heater burnout detection, platinum resistance thermometer inputs, and NPN outputs).

Note that this system configuration is given strictly as an example. When constructing an actual system, check the specifications, performance, and safety of each component by referring to the respective manuals.



- Note: 1. An OMRON E54-CT1 or E54-CT3 Current Transformer must be used as the Current Transformer (CT). Do not use any other Current Transformer.
  - 2. Turn ON the Stop Bit for the loop to stop temperature control. If PID control is being used and the heater is turned OFF using an operation switch input to the heater, PID control performance will be adversely affected.
  - 3. To connect this Unit to the NJ series, set pin 3 "Data storage/display format" of the DIP switch to ON. (The factory setting is OFF)

| →20<br>→      |          |                             |          |
|---------------|----------|-----------------------------|----------|
| ≥ ⊡<br>3 ⊡⊒   | <b>`</b> | SW3                         |          |
| 4             |          | Data storage/display format | Settings |
| 5 12          |          |                             | •        |
| 67<br>8<br>12 |          | Settings are not allowed.   | OFF      |
| ∞ ¤           |          | 16-bit binary               | ON       |
| MODE          |          |                             |          |

This change becomes effective when the Controller is reset, or when the Unit is restarted.

# **Ordering Information**

#### International Standards

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

| Unit           | Product                      |  | Specifications  |  | No. of unit<br>numbers | Current<br>consumption (A) |      | Model        | Standards            |
|----------------|------------------------------|--|---|--|------------------------|----------------------------|------|--------------|----------------------|
| classification | name                         | No. of loops                                     | Temperature<br>sensor inputs  | Control outputs                        | allocated              | 5 V                        | 24 V | Model        | Standards            |
|                |                              | 4 loops  |   | Open collector NPN<br>outputs (pulses) |                        | 0.25                       | -    | CJ1W-TC001 * |                      |
|                |                              | 4 loops  | Thermonounle  | Open collector PNP outputs (pulses)    |                        | 0.25                       | -    | CJ1W-TC002 * | <br>UC1, N, L,<br>CE |
|                | Temperature<br>Control Units | 2 loops, heater<br>burnout detection<br>function | <ul> <li>Thermocouple<br/>input<br/>(R, S, K, J, T, B, L)</li> <li>Platinum<br/>resistance<br/>thermometer input<br/>(JPt100, Pt100)</li> </ul> | Open collector NPN outputs (pulses)    |                        | 0.25                       | -    | CJ1W-TC003   |                      |
| CJ1 Special    |                              | 2 loops, heater<br>burnout detection<br>function |   | Open collector PNP outputs (pulses)    | 2                      | 0.25                       | -    | CJ1W-TC004   |                      |
| I/O Units      |                              | 4 loops  |   | Open collector NPN outputs (pulses)    |                        | 0.25                       | -    | CJ1W-TC101 * |                      |
|                |                              | 4 loops  |   | Open collector PNP outputs (pulses)    |                        | 0.25                       | -    | CJ1W-TC102 * |                      |
|                |                              | 2 loops, heater<br>burnout detection<br>function |   | Open collector NPN outputs (pulses)    |                        | 0.25                       | -    | CJ1W-TC103   |                      |
|                |                              | 2 loops, heater<br>burnout detection<br>function |   | Open collector PNP outputs (pulses)    |                        | 0.25                       | _    | CJ1W-TC104   |                      |

\* This unit cannot be used, with the Machine Automation Controller NJ-series.

# **Mountable Racks**

| Model  | NJ s                    | ystem                                 | CJ system (CJ1, CJ2) |                           |  |
|--|-------------------------|---------------------------------------|----------------------|---------------------------|--|
| woder  | CPU Rack Expansion Rack |                                       | CPU Rack             | Expansion Backplane       |  |
| CJ1W-TC001<br>CJ1W-TC002<br>CJ1W-TC101<br>CJ1W-TC102 | Not su                  | pported                               | 10 Units             | 10 Units                  |  |
| CJ1W-TC003<br>CJ1W-TC004<br>CJ1W-TC103<br>CJ1W-TC104 | 10 Units                | 10 Units<br>(per Expansion Backplane) | TO UNITS             | (per Expansion Backplane) |  |

# Specifications

# **General Specifications**

| Item                               |   | Specification   |   |  |  |  |  |  |
|------------------------------------|---|---|---|--|--|--|--|--|
| Unit classification                | CJ-series Special I/O Unit  |   |   |  |  |  |  |  |
| <b>Compatible Racks</b>            | CJ-series CPU Rack or CJ-series E   | CJ-series CPU Rack or CJ-series Expansion Rack  |   |  |  |  |  |  |
| Max. number of<br>Units            | 10 Units/Rack max. (CPU Rack or Expansion Rack)   |   |   |  |  |  |  |  |
|                                    | Special I/O Unit Area (960 words)<br>CIO 2000 to CIO 2959   | 20 words/Unit for constant data<br>exchange (6 output words and 14<br>input words)                                      | CPU Unit to<br>Temperature<br>Control Unit                              | <ul> <li>Set point (SP)</li> <li>Operating commands</li> <li>RUN/STOP control</li> <li>Start/Stop AT</li> <li>Write commands</li> <li>Heater burnout set value</li> </ul>  |  |  |  |  |
| CPU Unit data                      |   |   | Temperature<br>Control Unit to<br>CPU Unit                              | <ul> <li>Process value (PV)</li> <li>Set point (SP)</li> <li>Status</li> <li>Heater current monitor</li> </ul>   |  |  |  |  |
| areas for data<br>storage/exchange |   | 10 words/Unit transferred when<br>power is turned ON or Unit is<br>restarted  | CPU Unit to<br>Temperature<br>Control Unit                              | <ul><li>Alarm mode</li><li>Alarm hysteresis</li></ul>  |  |  |  |  |
|                                    | DM words allocated to Special I/O<br>Units (9,600 words)<br>D20000 to D29599  | 90 words/Unit for regular data<br>exchange  | Two-way transfer<br>between CPU Unit<br>and Temperature<br>Control Unit | <ul> <li>Alarm value</li> <li>Input compensation value</li> <li>Control period</li> <li>Hysteresis</li> <li>Proportional band</li> <li>Integral time</li> <li>Derivative time</li> <li>Output monitor</li> </ul> |  |  |  |  |
| Insulation<br>resistance           | <ul> <li>All input terminals and external A</li> <li>All input terminals and all output t</li> </ul>  | external AC terminals (Power Supply<br>C terminals (Power Supply Unit)<br>erminals<br>outputs, and NC) and the FG plate | y Unit)   |  |  |  |  |  |
| Dielectric strength                | <ul> <li>2,000 VAC 50/60 Hz for 1 min., detected current: 1 mA</li> <li>The output terminals/NC terminals and external AC terminals (Power Supply Unit)</li> <li>1,000 VAC 50/60 Hz for 1 min., detected current: 1 mA</li> <li>Input terminals and external AC terminals (Power Supply Unit)</li> <li>Input terminals and output terminals</li> <li>External DC terminals (inputs, outputs, and NC) and the FG plate</li> <li>500 VAC 50/60 Hz for 1 min., detected current: 1 mA</li> <li>Between input terminals (sensor and CT inputs)</li> <li>I/O terminals and NC terminals</li> </ul> |   |   |  |  |  |  |  |
| Internal current consumption       | 250 mA max., 5 VDC  |   |   |  |  |  |  |  |
| Other                              | Other general specifications confor   | m to the CJ-series general specifica  | ations.   |  |  |  |  |  |
| Dimensions                         | $31 \times 90 \times 65 \text{ mm} (W \times H \times D)$   |   |   |  |  |  |  |  |
| Weight                             | 150 g max.  |   |   |  |  |  |  |  |

### Characteristics

| Item   | Specif   | lication  |  |  |  |  |
|--|--|---|--|--|--|--|
| Model number   | CJ1W-TC00  | CJ1W-TC10   |  |  |  |  |
| Temperature sensor                                   | Thermocouple: R, S, K, J, T, L, B  | Platinum resistance thermometer: Pt100, JPt100  |  |  |  |  |
| Number of loops                                      | 4 loops or 2 loops with heater burnout detection *1  |   |  |  |  |  |
| Control output and<br>heater burnout alarm<br>output | NPN or PNP outputs, both with short-circuit protection *1<br>External power supply voltage: 24 VDC $^{+10\%}_{-15\%}$<br>Max. switching capacity: 100 mA (per output)<br>Leakage current: 0.3 mA max.<br>Residual voltage: 3 V max.  |   |  |  |  |  |
| Temperature control method                           | ON/OFF control or PID control with two degrees of freedo   | m (Set with pin 6 on the Unit's DIP switch.)  |  |  |  |  |
| Control operation                                    | Forward or reverse operation (Set with pins 4 and 5 on the   | e Unit's DIP switch.)   |  |  |  |  |
| RUN/STOP control                                     | Supported (Controlled from the CPU Unit through bits allo  | ocated in the Special I/O Unit area.)   |  |  |  |  |
| Operation with CPU<br>Unit in PROGRAM<br>mode        | The Temperature Control Unit can be set to continue opera<br>mode. (Set with pin 1 on the Unit's DIP switch.)  | ating or stop operating when the CPU Unit is in PROGRAM   |  |  |  |  |
| Auto/Manual switch for<br>operational output         | None   |   |  |  |  |  |
| Autotuning (AT) of PID constant                      | Supported (Controlled from the CPU Unit through bits allo  | ocated in the Special I/O Unit area.)   |  |  |  |  |
| Indication accuracy                                  | Celsius: $\pm 0.3\%$ of PV or $\pm 1^{\circ}$ C (whichever is larger) $\pm 1$ digit max.<br>Fahrenheit: $\pm 0.3\%$ of PV or $\pm 2^{\circ}$ F (whichever is larger) $\pm 1$ digit max.<br>• L and $-100^{\circ}$ C or less for K and T are $\pm 2^{\circ}$ C $\pm 1$ digit max.<br>• 200°C or less for R and S is $\pm 3^{\circ}$ C $\pm 1$ digit max.<br>• No accuracy is specified for 400°C or less for B *2 | Celsius: $\pm 0.3\%$ of PV or $\pm 0.8$ °C (whichever is larger) $\pm 1$ digit max.<br>Fahrenheit: $\pm 0.3\%$ of PV or $\pm 1.6$ °F (whichever is larger) $\pm 1$ digit max. |  |  |  |  |
| Hysteresis (when using ON/OFF control)               | 0.0 to 999.9 °C or °F (0.1 °C or °F units)   |   |  |  |  |  |
| Proportional band                                    | 0.1 to 999.9 °C or °F (0.1 °C or °F units)   |   |  |  |  |  |
| Integral (reset) time                                | 0 to 9,999 s (one-second units)  |   |  |  |  |  |
| Derivative (rate) time                               | 0 to 9,999 s (one-second units)  |   |  |  |  |  |
| Control period                                       | 1 to 99 s (one-second units)   |   |  |  |  |  |
| Sampling period                                      | 500 ms (4 loops)   |   |  |  |  |  |
| Output refresh period                                | 500 ms (4 loops)   |   |  |  |  |  |
| Display refresh period                               | 500 ms (4 loops)   |   |  |  |  |  |
| Input compensation value                             | –99.9 to 999.9 °C or °F (0.1 °C or °F units)   |   |  |  |  |  |
| Alarm output setting range                           | $\sim$ 1 the setting range will be $=99.9$ to $999.9^{\circ}$ , or $\sim = (0.1)^{\circ}$ , or $\sim = 100000$ for K or 1 with decimal point mode, or plat   |   |  |  |  |  |
| External terminal connections                        | Removable terminal block with 18 points (M3 screws)  |   |  |  |  |  |
| Effect on the CPU Unit's cycle time                  | 0.4ms  |   |  |  |  |  |

\*1. The last three digits of the model number indicate the Unit's features:

CJ1W-TC 0 0 Output type 1: NPN outputs, four-loop control outputs 2: PNP outputs, four-loop control outputs 3: NPN outputs, two-loop control outputs and heater burnout alarm outputs 4: PNP outputs, two-loop control outputs and heater burnout alarm outputs 4: PNP outputs, two-loop control outputs and heater burnout alarm outputs 1: NPN outputs, two-loop control outputs and heater burnout alarm outputs 0: Thermocouple input 1: Platinum resistance thermometer input

\*2. Indication accuracy of thermocouples

• Accuracy ratings are given for the Temperature Control Unit used in a set with a cold-junction compensator (on the terminal block). Always use the Unit and terminal block in a set. There are labels with serial numbers attached to the terminal blocks and Units to help keep track of the sets.

• When returning a thermocouple-type Temperature Control Unit for repair, always return the Unit and the terminal block (with the cold-junction compensator) as a set.

### Heater Burnout (HB) Alarm

| Item                                 | Specification  |  |  |  |
|--------------------------------------|--|--|--|--|
| Maximum heater current               | Single-phase AC, 50 A  |  |  |  |
| Indication accuracy of input current | $\pm$ 5% of full scale $\pm$ 1 digit max.  |  |  |  |
| Heater burnout alarm setting range   | 0.1 to 49.9 A (0.1 A units)<br>The heater burnout detection function will not operate if the set value is set to 0.0 A or 50.0 A.<br>(When the SV is 0.0 A, the heather burnout alarm will be OFF. When the SV is 50.0 A, the heater burnout<br>alarm will be ON.) |  |  |  |
| Min. detectable ON time *            | 200 ms   |  |  |  |

\* If the control output is ON for less than 200 ms, the heater burnout detection function will not operate and heater current measurement will not be performed.

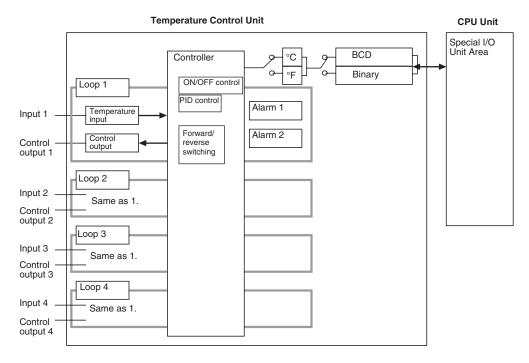
### **Current Transformer (CT) Ratings**

| Item                           | E54-CT1                        | E54-CT3 |  |
|--------------------------------|--------------------------------|---------|--|
| Max. continuous heater current | 50A                            | 120 A * |  |
| Dielectric strength            | 1,000 VAC (1 min.)             |         |  |
| Vibration resistance           | 50 Hz, 98 m/s <sup>2</sup>     |         |  |
| Weight                         | Approx. 11.5 g Approx. 50 g    |         |  |
| Accessories                    | None Contacts (2)<br>Plugs (2) |         |  |

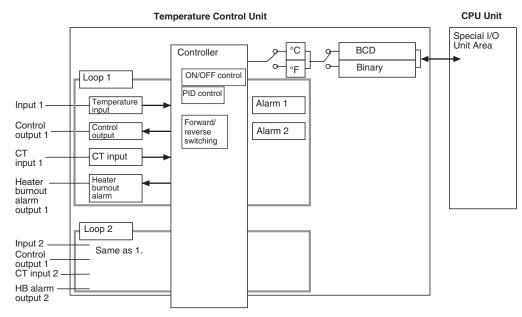
**Note:** Do not use any Current Transformer (CT) other than the OMRON E54-CT1 or E54-CT3 Current Transformer. \* The maximum continuous heater current that can be detected at a CJ1W-TC

# **Input Function Block Diagrams**

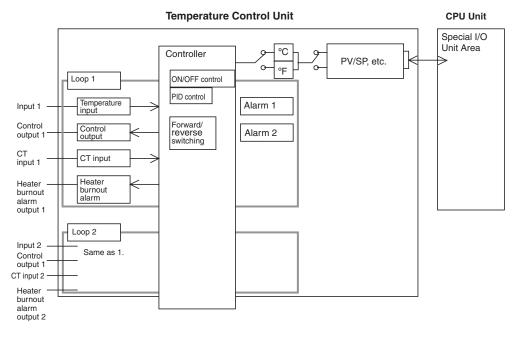
# Four-loop Units



### Two-loop Units with Heater Burnout Alarm When the Unit is used with CJ-series CPU unit



### When the Unit is used with NJ-series CPU unit



# **Input Specifications**

### When the Unit is used with CJ-series CPU unit

A switch on the front of the Unit (pin 3 of the DIP switch) selects whether the Temperature Control Unit's data is stored and indicated as 4-digit BCD or binary (i.e., 4-digit hexadecimal). Pin 2 of the DIP switch selects whether the temperature is indicated in °C or °F. The indicated range will be within  $\pm 20^{\circ}$ C or  $\pm 20^{\circ}$ F of the setting ranges shown in the following table. \*1

### **Thermocouple Input Setting Ranges**

| Na  | la su de la su de    | °C                        | ;                   | °F                        |                     |  |
|-----|----------------------|---------------------------|---------------------|---------------------------|---------------------|--|
| No. | Input type           | 16-bit binary             | BCD                 | 16-bit binary             | BCD                 |  |
| 0   | K: –200 to 1,300°C   | FF38 to FFFF to 0514      | F200 to 1300        | FED4 to FFFF to 08FC      | F300 to 2300        |  |
|     | (–300 to 2,300°F)    | (-200 to -1 to 1,300)     | (-200 to 1,300)     | (-300 to -1 to 2,300)     | (-300 to 2,300)     |  |
| 1   | K: 0.0 to 500°C      | 0000 to 1388              | 0000 to 5000        | 0000 to 2328              | 0000 to 9000        |  |
|     | (0.0 to 900.0°F)     | (0.0 to 500.0)            | (0.0 to 500.0)      | (0.0 to 900.0)            | (0.0 to 900.0)      |  |
| 2   | J: −100 to 850°C     | FF9C to FFFF to 0352      | F100 to 0850        | FF9C to FFFF to 05DC      | F100 to 1500        |  |
|     | (−100 to 1,500°F)    | (-100 to -1 to 850)       | (-100 to 850)       | (-100 to -1 to 1,500)     | (-100 to 1,500)     |  |
| 3   | J: 0.0 to 400°C      | 0000 to 0FA0              | 0000 to 4000        | 0000 to 1D4C              | 0000 to 7500        |  |
|     | (0.0 to 750.0°F)     | (0.0 to 400.0)            | (0.0 to 400.0)      | (0.0 to 750.0)            | (0.0 to 750.0)      |  |
| 4   | T: –200.0 to 400.0°C | F830 to FFFF to 0FA0      | F999 to 4000        | F448 to FFFF to 1B58      | F999 to 7000        |  |
|     | (–300.0 to 700.0°F)  | (-200.0 to -0.1 to 400.0) | (–99.9 to 400.0) *3 | (-300.0 to -0.1 to 700.0) | (–99.9 to 700.0) *3 |  |
| 5   | L: –100 to 850°C     | FF9C to FFFF to 0352      | F100 to 0850        | FF9C to FFFF to 05DC      | F100 to 1500        |  |
|     | (–100 to 1,500°F)    | (-100 to -1 to 850)       | (–100 to 850)       | (-100 to -1 to 1,500)     | (-100 to 1,500)     |  |
| 6   | L: 0.0 to 40 °C      | 0000 to 0FA0              | 0000 to 4000        | 0000 to 1D4C              | 0000 to 7500        |  |
|     | (0.0 to 750.0°F)     | (0.0 to 400.0)            | (0.0 to 400.0)      | (0.0 to 750.0)            | (0.0 to 750.0)      |  |
| 7   | R: 0 to 1,700°C      | 0000 to 06A4              | 0000 to 1700        | 0000 to 0BB8              | 0000 to 3000        |  |
|     | (0 to 3,000 °F)      | (0 to 1,700)              | (0.0 to 1,700)      | (0 to 3,000)              | (0.0 to 3,000)      |  |
| 8   | S: 0 to 1,700°C      | 0000 to 06A4              | 0000 to 1700        | 0000 to 0BB8              | 0000 to 3000        |  |
|     | (0 to 3,000 °F)      | (0 to 1,700)              | (0.0 to 1,700)      | (0 to 3,000)              | (0.0 to 3,000)      |  |
| 9   | B: 100 to 1,800°C    | 0064 to 0708              | 0100 to 1800        | 012C to 0C80              | 0300 to 3200        |  |
|     | (300 to 3,200 °F) *2 | (100 to 1,800)            | (100 to 1,800)      | (300 to 3,200)            | (300 to 3,200)      |  |

### Platinum Resistance Thermometer Input Setting Ranges

| No     | Input type  | ۵°  |                                     | °F  |                                     |  |
|--------|---|---|-------------------------------------|---|-------------------------------------|--|
| NO     | input type  | 16-bit binary                                     | BCD                                 | 16-bit binary                                       | BCD                                 |  |
| 0      | Pt100:<br>-200.0 to 650.0 °C<br>(-300.0 to 1,200.0 °F)  | F830 to FFFF to 1964<br>(-200.0 to -0.1 to 650.0) | F999 to 6500<br>(-99.9 to 650.0) *3 | F448 to FFFF to 2EE0<br>(-300.0 to -0.1 to 1,200.0) | F999 to 9999<br>(–99.9 to 999.9) *3 |  |
| 1      | JPt100:<br>-200.0 to 650.0 °C<br>(-300.0 to 1,200.0 °F) | F830 to FFFF to 1964<br>(-200.0 to -0.1 to 650.0) | F999 to 6500<br>(-99.9 to 650.0) *3 | F448 to FFFF to 2EE0<br>(-300.0 to -0.1 to 1,200.0) | F999 to 9999<br>(–99.9 to 999.9) *3 |  |
| 2 to 9 | _   | Settings 2 through 9 are not                      | t allowed.                          | Settings 2 through 9 are not                        | allowed.                            |  |

Note: When the input type setting switch has been changed, the SV and input compensation values will change as follows:

• If the SV exceeds the setting range, it will be fixed at the lower limit or upper limit of the setting range.

• The position of the decimal point will change if necessary.

For example, when the temperature range is changed by changing the input type setting switch from 0 (K-type thermocouple with a temperature range of -200 to 1,300°C) to 1 (K-type thermocouple with a temperature range of 0.0 to 500.0°C), an SV of 200°C would be changed to 20.0°C.

\*1. If the allowed indication range is exceeded, a sensor error will occur, the corresponding Sensor Error Flag will be turned ON, and the PV will contain the data "CCCC." When a sensor error occurs, that control loop's control output will be turned OFF. The alarm function will operate because the PV indicates an abnormally high temperature.

\*2. The lower limit for B thermocouple is 0°C or 0°F.

\*3. The indicator range for BCD display will be clamped at the lower or upper limit in the region between the lower or upper limit of the setting range and the point where a sensor error occurs.

When the display units are 0.1°C or 0.1°F, the display's lower limit value is -99.9 and the upper limit value is 999.9.

### When the Unit is used with NJ-series CPU unit

Pin 2 of the DIP switch selects whether the temperature is indicated in °C or °F.

The indicated range will be within  $\pm 20^{\circ}$ C or  $\pm 20^{\circ}$ F of the setting ranges shown in the following table.

If the allowed indication range is exceeded, a sensor error will occur. The corresponding sensor error bit will be turned ON and the PV (process value) will contain the data "-13108".

When a sensor error occurs, that control loop's control output will be turned OFF. The alarm function will operate because the PV indicates an abnormally high temperature.

#### **Thermocouple Input Setting Ranges**

| Sensor       | Set value | Input type | Temperature range                   |
|--------------|-----------|------------|-------------------------------------|
|              | 0         | к          | -200 to 1300°C/-300 to 2300°F       |
|              | 1         | ĸ          | 0.0 to 500.0°C/0.0 to 900.0°F       |
|              | 2         | 1          | -100 to 850°C/-100 to 1500°F        |
|              | 3         | J          | 0.0 to 400.0°C/0.0 to 750.0°F       |
| Thermessure  | 4         | Т          | -200.0 to 400.0°C/-300.0 to 700.0°F |
| Thermocouple | 5 L       | 1          | -100 to 850°C/-100 to 1500°F        |
|              |           | L          | 0.0 to 400.0°C/0.0 to 750.0°F       |
|              | 7         | R          | 0 to 1700°C/0 to 3000°F             |
|              | 8 S       |            | 0 to 1700°C/0 to 3000°F             |
|              | 9         | В*         | 100 to 1800°C/300 to 3200°F         |

Note: When the Input Type Switch has been changed, the SV and input compensation values will change as follows:

• If the SV exceeds the setting range, it will be fixed at the lower limit or upper limit of the setting range.

- The position of the decimal point will change if necessary.
- \* The lower-limit indication for B-type thermocouples is 0°C or 0°F.

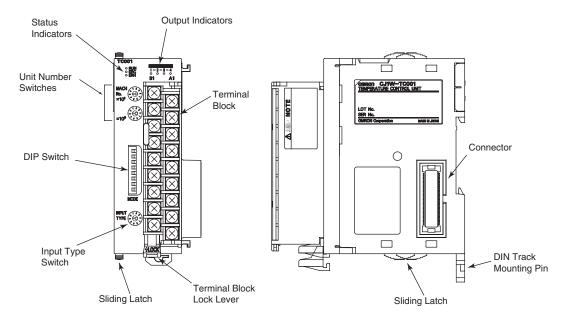
For example, when the temperature range is changed by changing the Input Type Switch from 0 (K-type thermocouple with a temperature range of -200 to  $1,300^{\circ}$ C) to 1 (K-type thermocouple with a temperature range of 0.0 to  $500.0^{\circ}$ C), an SV of  $200^{\circ}$ C will be changed to  $20.0^{\circ}$ C.

### Platinum Resistance Thermometer Input Setting Ranges

| Sensor Set value Input type        |        | Input type | Temperature range                    |
|------------------------------------|--------|------------|--------------------------------------|
|                                    | 0      | Pt100      | -200.0 to 650.0°C/-300.0 to 1200.0°F |
| Platinum Resistance<br>Thermometer | 1      | JPt100     | -200.0 to 650.0°C/-300.0 to 1200.0°F |
| memorieler                         | 2 to 9 |            | Do not set 2 through 9.              |

# **Part Names and Functions**

# **Part Names**



# Indicators

### **Status Indicators**

The Status Indicators indicate the operating status of the Temperature Control Unit, as explained in the following table.

| Indicator      | Name                               | Color | Status  | Meaning   |
|----------------|------------------------------------|-------|---------|---|
| RUN            | RUN Indicator                      | Green | Lit     | Normal operating status   |
| NUN            | RON Indicator                      | Green | Not lit | Temperature control is stopped.   |
| ERC            | ERC Temperature Control Unit Error |       | Lit     | An error occurred in the Temperature Control Unit itself, such as a Sensor Error or Initialization Error. |
|                |                                    |       | Not lit | Normal operating status   |
| ERH CPU Unit E | CPU Unit Error                     | Red   | Lit     | An error occurred in the CPU Unit.  |
|                |                                    |       | Not lit | Normal operating status   |

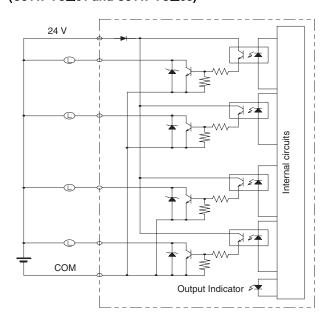
## **Output Indicators**

The Output Indicators light to indicate when the corresponding Temperature Control Unit output is ON.

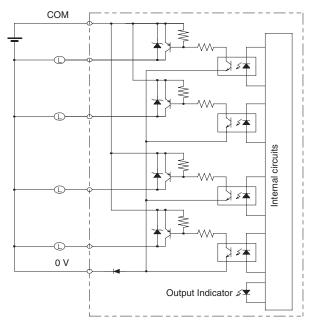
# **Output Circuits**

The following diagrams show the internal output circuits.

### Output Circuits NPN Outputs (CJ1W-TC□01 and CJ1W-TC□03)



### PNP Outputs (CJ1W-TC□02 and CJ1W-TC□04)



# **Terminal Wiring Examples**

### **Thermocouple Temperature Control Units**

| CJ1W-TC001   | CJ1W-TC002   |  |
|--|--|--|
| (4 loops, NPN outputs)   | (4 loops, PNP outputs)   |  |
| Input 2 -         B1         A1         Input 1 -           Input 2 +         B2         A2         Input 1 +           Cold-junction comp.         B3         A3         N.C.           Cold-junction comp.         B4         A4         N.C.           Input 4 -         B5         A4         N.C.           Input 4 +         B6         A5         Input 3 -           Output 2         B7         A7         Output 1           Output 4         B8         A8         Output 3           0 V COM (-)         B9         A9         24 V                | $ \begin{array}{ c c c c c c c c c c c c c c c c c c c$  |  |
| CJ1W-TC003   | CJ1W-TC004   |  |
| (2 loops, NPN outputs, HB alarm)   | (2 loops, PNP outputs, HB alarm)   |  |
| Input 2 -         B1         A1         Input 1 -           Input 2 +         B2         A2         Input 1 +           Cold-junction comp.         B3         A3         N.C.           Cold-junction comp.         B4         A4         N.C.           CT input 2         B5         A5         CT input 1           CT input 2         B6         A6         CT input 1           Output 2         B7         A7         Output 1           HB output 2         B8         A8         HB output 1           0 V COM (-)         B9         A9         24 V | Input 2 -         B1           Input 2 +         B2           Cold-junction comp. B3         A1           Cold-junction comp. B3         A3           Cold-junction comp. B4         A3           Cold-junction comp. B4         A4           CT input 2         B5           CT input 2         B6           Output 2         B7           HB output 2         B8           0 V         B9           Q 24 V COM (+) |  |

Note: Do not connect any wiring to the N.C. terminals.

### Platinum Resistance Thermometer Temperature Control Units

| CJ1W-TC101   | CJ1W-TC102  |  |
|--|---|--|
| (4 loops, NPN outputs)   | (4 loops, PNP outputs)  |  |
| Input 2 B'       B1         Input 2 B       B2         Input 2 A       B3         Input 4 B'       B4         Input 4 B       B5         Input 4 A       B6         Output 2       B7         Output 4       B8         0 V COM (-)       B9   | Input 2 B'         B1         A1         Input 1 B'           Input 2 B         B2         A2         Input 1 B           Input 4 B'         B4         A3         Input 3 B'           Input 4 B         B5         A4         Input 3 B'           Input 4 A         B6         A5         Input 3 B           Output 2         B7         A7         Output 1           Output 4         B8         A8         Output 3           0 V         B9         A9         24 V COM (+)   |  |
| CJ1W-TC103<br>(2 loops, NPN outputs, HB alarm)   | CJ1W-TC104<br>(2 loops, PNP outputs, HB alarm)  |  |
| Input 2 B'       B1         Input 2 B       B2         Input 2 A       B3         N.C.       B4         CT input 2       B5         CT input 2       B6         Output 2       B7         HB output 2       B8         0 V COM (-)       B9         A1       Input 1 B'         A2       Input 1 B         A3       Input 1 A         A4       N.C.         A5       CT input 1         A6       CT input 1         A7       Output 1         A8       HB output 1         A9       24 V | Input 2 B'         B1         A1         Input 1 B'           Input 2 A         B3         A2         Input 1 B           Input 2 A         B3         A3         Input 1 A           N.C.         B4         A3         Input 1 A           CT input 2         B5         A4         N.C.           CT input 2         B6         A6         CT input 1           Output 2         B7         A7         Output 1           HB output 2         B8         A8         HB output 1           0 V         B9         A9         24 V COM (+) |  |

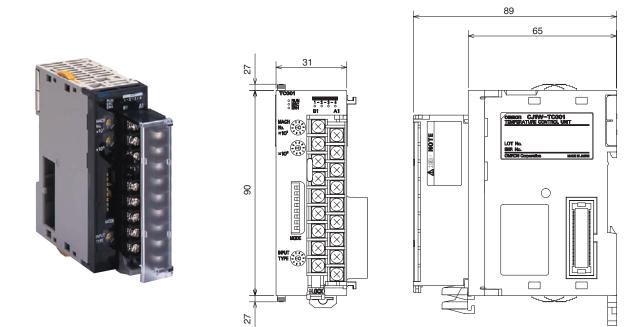
Note: Do not connect any wiring to the N.C. terminals.

# CJ1W-TC

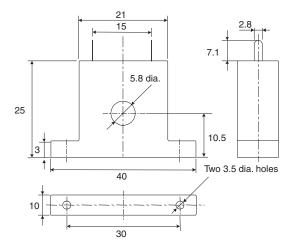
Dimensions

## (Unit: mm)

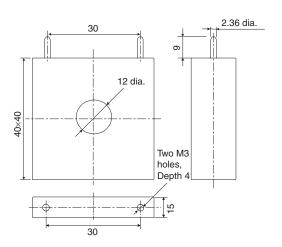
# 



# Current Transformer (Sold Separately) E54-CT1



### E54-CT3



# **Related Manuals**

| Manual name  | Cat. No. | Model numbers                           | Application   | Description   |
|--|----------|---|---|---|
| CJ-series Temperature<br>Control Units Operation<br>Manual for NJ-series<br>CPU Unit | W491     | CJ1W-TC003/<br>-TC004/-TC103/<br>-TC104 | Leaning the functions and application<br>methods of the CJ-series Temperature<br>Control Units used in an NJ-series<br>configuration. | Describes the application methods of the CJ-<br>series<br>Temperature Control Units used in an NJ-<br>series configuration. |
| CJ Series Temperature<br>Control Units Operation<br>Manual                           | W396     | CJ1W-TC                                 | Leaning the functions and application methods of the CJ-series Temperature Control Units.   | Describes the application methods of the CJ-<br>series<br>Temperature Control Units.  |

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